# Series VNV check valves

These check valves are mainly used on vacuum gripper systems containing multiple suction pads in order to shut off individual suction pads which are not covered.

Thread size M5, G1/8, G1/4, G3/8, G1/2.



» Enable the de-activation of suction pads not in contact with the workpiece, thus makes it possible to create more versatile "multi use" gripping system.

The check valves Series VNV are mainly used on vacuum gripper systems containing multiple suction pads in order to shut off individual suction pads which are not covered or accidently pulled away from the workpiece. In this way the gripper system can operate correctly maintaining the vacuum level necessary for the application.

### Applications:

- Handling objects with different shape and dimensions with the same gripping

#### **GENERAL DATA**

- **Description** ball seat valve with fixed bypass function
  - aluminium body with internal elements in brass
  - integrated dirt filter

## **TECHNICAL DATA**

Max required suction flow and according different pressures

Mod.	<ul> <li>- 0,3 bar (m³/h)</li> </ul>	- 0,3 bar (I/min)	<ul> <li>- 0,6 bar (m³/h)</li> </ul>	- 0,6 bar (I/min)	Max flow (m³/h)	Max flow (I/min)	Weight (g)
VNV-MF-M5	0,12	2	0,22	3,7	2,3	38,3	2,2
VNV-MF-1/8	0,22	3,7	0,43	7,2	15,7	261,7	11,2
VNV-MF-1/4	0,24	4	0,47	7,8	21,9	365	17,5
VNV-MF-1/2	0,7	11,7	1,4	23,3	37	616,7	47,4
VNV-MF-1/8	0,22	3,7	0,43	7,2	15,7	261,7	11,2
VNV-MF-1/4	0,24	4	0,47	7,8	21,9	365	17,5
VNV-MF-1/2	0,7	11,7	1,4	23,3	37	616,7	47,4

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V	'NV -	MF	_	M5
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VNV SERIES VNV = Check valve MF

THREAD VERSION MF= G1 male / G2 female FM = G1 female / G2 male M5

THREAD M5 = M5 1/8 = G1/8 1/4 = G1/4 1/2 = G1/2

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# VNV from M5 to G1/2, Male - Female thread

#### Drawing note:

A = air flow direction during suction

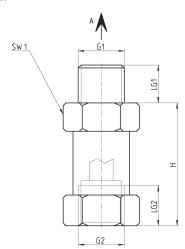


Table note:

\* M = Male thread

\* F = Female thread





DIMENSIONS							
Mod.	G1*	G2*	Н	LG1	LG2	SW1	
VNV-MF-M5	M 5 M	M 5 F	15,5	4,5	4,5	8	
VNV-MF-1/8	G1/8 M	G1/8 F	26	8,5	8	14	
VNV-MF-1/4	G1/4 M	G1/4 F	26	11	10	17	
VNV-MF-1/2	G1/2 M	G1/2 F	29	14	12	27	

#### VNV from G1/8 to G1/2 - Female - Male thread

## Drawing note:

A = air flow direction during suction

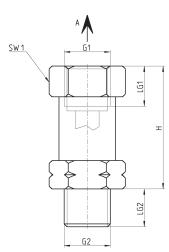


Table note:

\* M = Male thread

\* F = Female thread





DIMENSIONS							
Mod.	G1*	G2*	Н	LG1	LG2	SW1	
VNV-FM-1/8	G1/8 F	G1/8 M	26	8	8,5	14	
VNV-FM-1/4	G1/4 F	G1/4 M	26	10	11	17	
VNV-FM-1/2	G1/2 F	G1/2 M	29	12	14	27	